

FFOCUS²⁰¹²

PRODUCTS

QR code

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 **TaeguTec**
Member IMC Group

FOCUS PRODUCTS

QR code

Each product in this Focus Booklet has its own QR code. iPhones, iPads and other smartphones with Android OS users can watch Taegutec's latest machining videos by scanning those QR codes.

QR code user guide

1. Make sure your smartphone has a webcam and QR code apps installed
2. Download and install a free QR code reader/scanner apps
3. After installation, click the QR code reader icon on your mobile device to turn it on
4. Hold up your smartphone's web cam to scan the QR code (it can be on any CRT/LCD screen or in print)
5. Ensure the web cam clearly sees the entire code with sufficient background lighting
6. The QR code reader application will then direct you to the desired web page with the particular product and its description

Free software for QR code

Ipohnes

- Barcode: www.tapmedia.co.uk
- Neoreader: www.neoreader.com
- Scanlife: www.scanlife.com

Other smartphones with Android OS

- Barcode: www.tapmedia.co.uk
- Scanlife: www.scanlife.com
- Shopsavvy: shopsavvy.mobi

Reference :

There are many QR code software reader applications available on the World Wide Web.

The above cited examples are not the only options. TaeguTec does not endorse or discourage the use of these specific companies' QR code reader applications.



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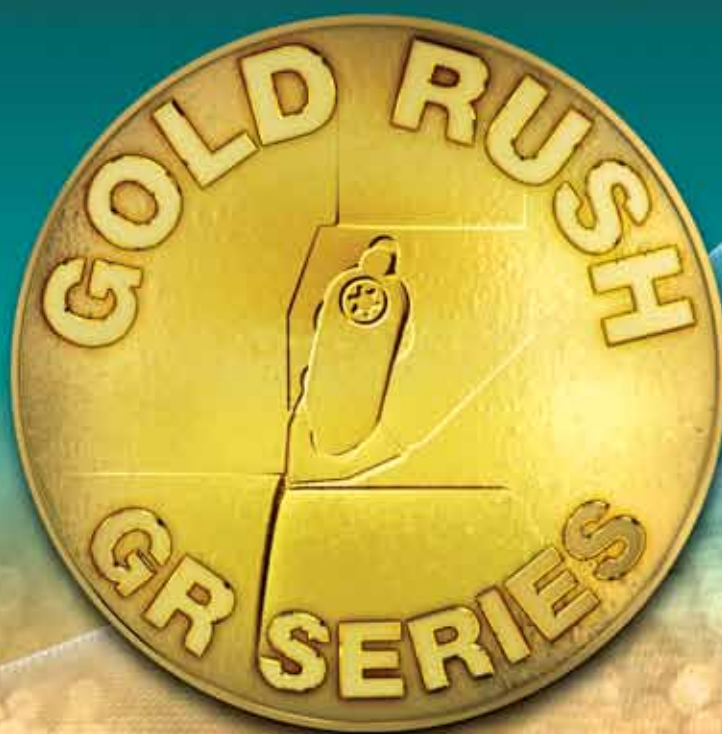
INDUSTRIAL APPLICATIONS



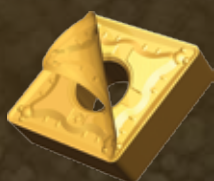
Mold & Die Wind Power Shipbuilding Railway Aerospace Power Generation Automotive General Miniature

GOLD RUSH

Creating New Golden Opportunities



Turn Line



Steel

Stainless Steel
& Super Alloy

TT8115 TT5080
TT8125 TT9215
TT5100 TT9225
TT8135 TT9235
TT7100 TT9080

T-Clamp Line



Cast Iron

TT6080
TT6300
TT9080

Steel

TT9080
TT9100

Holemaking Line



General Purpose

TT9080

Steel Applications

TT9300

Mill Line



Cast Iron

Steel

TT6800 TT7080
TT6080 TT9080
 Stainless Steel **TT7800**
TT9080 TT8080
TT7800
TT8080

Gold Rush is the new generation signature inserts from TaeguTec developed with a state-of-the-art post surface treatment technology that is applied to all ranges of TaeguTec products from the T-Turn, T-Clamp and Holemaking products through to the T-Mill.



HB Chipbreaker

For semi heavy turning

- Low cutting forces and an optimised chipbreaker suitable for semi heavy machining
- Unique insert and shim profile offer maximum stability in semi-heavy machining
- 3 dimensional geometry that is exchangeable with the ISO standard holder
- New hooked lever design increases clamping forces and enhances insert seating stability to improve tool life
- Double sided insert





HF Chipbreaker

For high feed machining

- Maximum edge life for turning: Double sided with 6 cutting edges
- Stable contact surface with seat: Credit to contact surface with large convex
- Exclusive seat: 3 dimensional geometry
- Capable of ultra high feed machining at: Max feed rate=3.0mm/rev, Max D.O.C=2.5mm
- Quick insert change with rigid clamping force: Courtesy of the hook lever clamp design





For turning rail wheels

Best solution for rail wheel profiling

- The tangential type inserts are suitable for radius and rough machining of wheel profiles
- Economical and productive performance is based on individual insert cutting conditions (roughing, semi-finishing and finishing)
- Even after assembly, turning the underside is possible with various cartridge holder options that make it easy to assemble and dismantle the cutter



C-ADAPTER ^{New}

Quick change holders for ISO turning

- Wide range of quick change holders for ISO turning tools
- Suitable for high precision machining with its extremely stable clamping force



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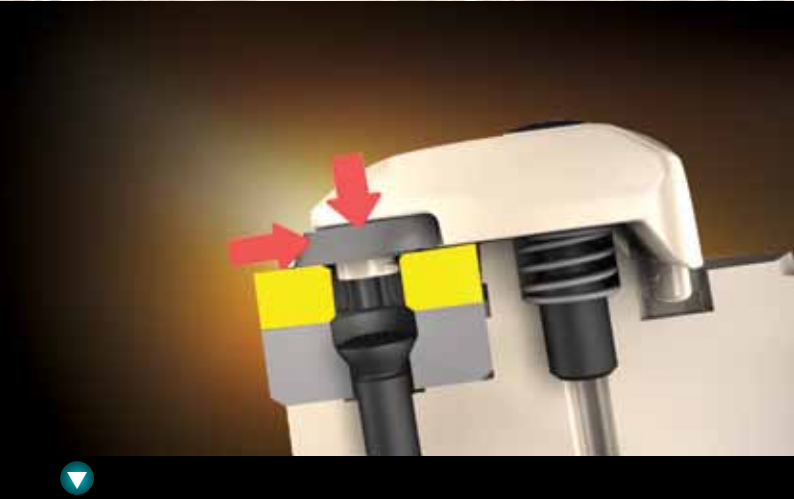
MODULARBAR^{New}

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Modular boring bars with exchangeable heads

- Detachable triangular anti-rotator provides auto-centring and excellent durability
- Strong adjoining force and high precision even after repeated head exchange
- Shank diameters available from 25mm up to 32mm
- ISO turning head
- Internal through coolant



COMBICLAMP^{New}

Multi clamp ISO turning holder

- Applicable to the existing T-Holders when the clamp is changed
- Versatility: 3 different types of insert available for one T-Holder
- Durability: The new clamp reinforced with carbide plate shows better wear resistance compared to conventional steel clamps
- Stability: The gap adjusting structure in the insert contact area improves strength and stability with a stabilised joint force

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APPLICATIONS

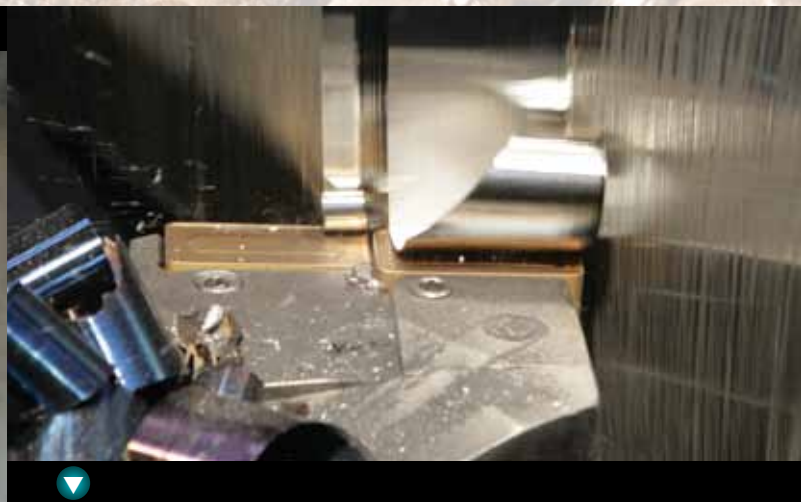
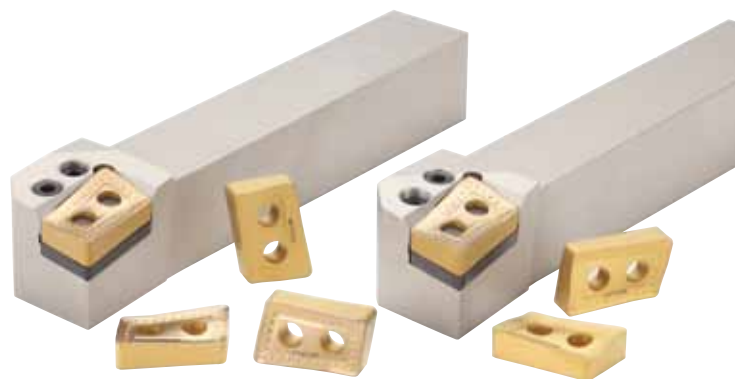




For large part machining in the wind power, shipbuilding and power plant industries

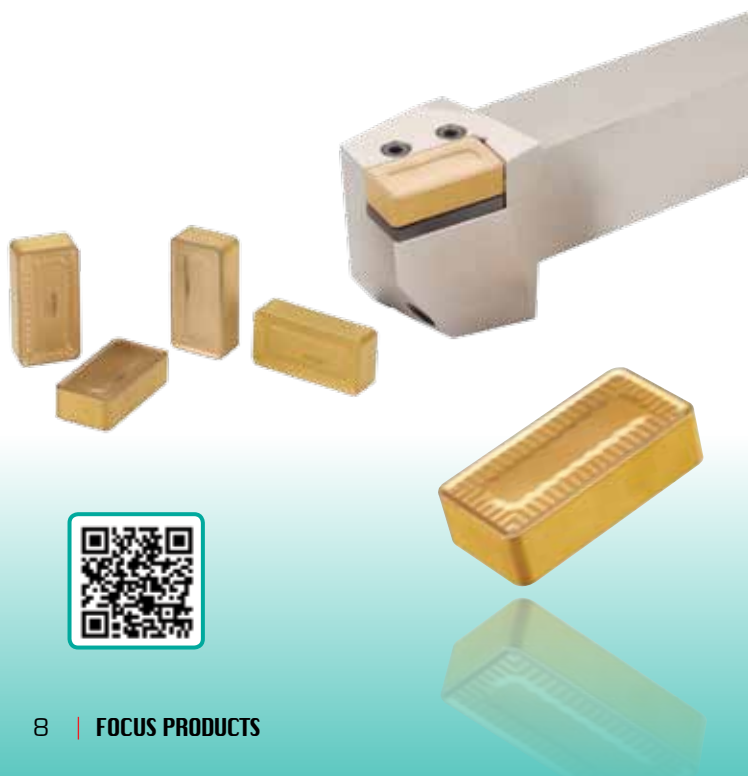
40mm helix cutting edge *New*

- High helix cutting edge
- Double lever clamping for maximum clamping stability
- Unique geometry generates low cutting forces
- Enhanced productivity with 40mm cutting edge
- Suitable for low-powered machines
 - Facing and external turning possible with right & left hand insert types



50mm cutting edge *New*

- 50mm cutting edge enables cutting up to 45mm depth of cut
- Rectilinear shaped cutting edge ideal for heavy roughing on a high-powered machine
- The HD insert is suitable for continuous machining and the HY insert is for interrupted operations
- With two blind holes and a two clamp lever system, the 50mm inserts provide simple but strong clamping forces without lowering the rigidity of the insert

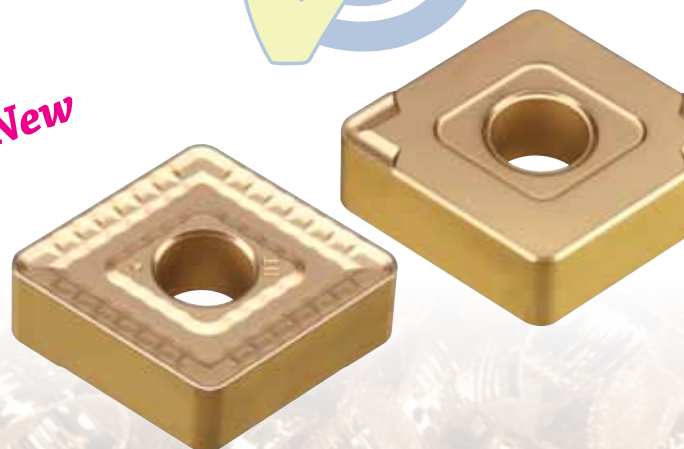




New double-sided chipbreaker insert for rough and finish machining

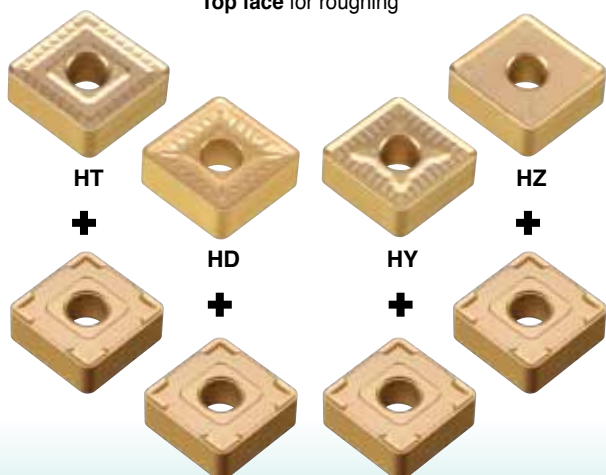
Double sided **H Series** chipbreaker *New*

- Both sides of insert can be used to improve cost reductions and reduce inventory
- Offers a variety of sizes and chip breakers to meet customers specific heavy rough machining requirements
- Economy is further improved by using one tool holder for rough to finish machining



SNMD

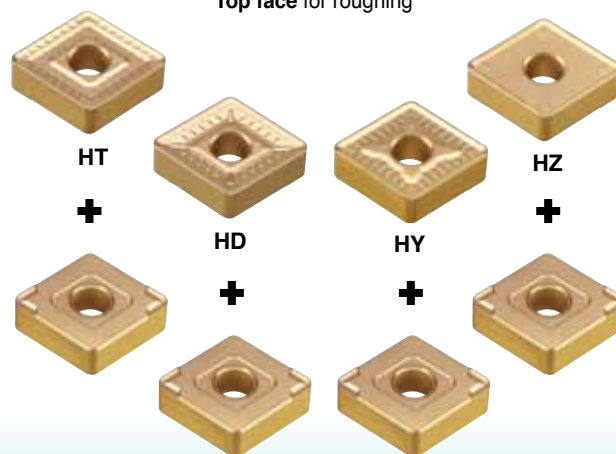
Top face for roughing



Bottom face for finishing

CNMD

Top face for roughing



Bottom face for finishing

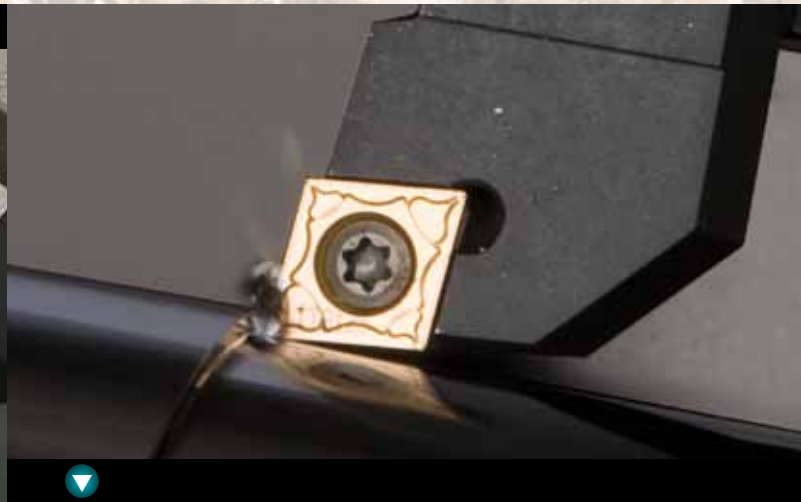
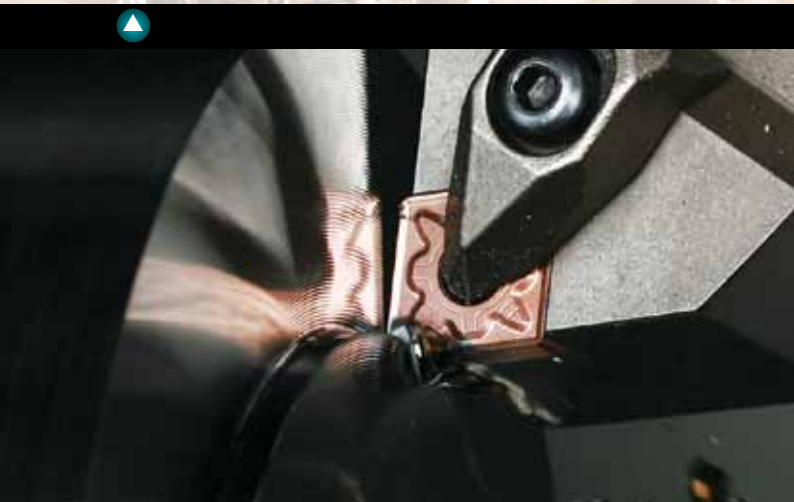




EM Chipbreaker *New*

For stainless steel machining

- Cooling & Stability:
Broad boss face and heat dissipating design improves surface contact ratio and heat transfer
- Low cutting force:
-Sharp land design reduces cutting forces and prevents built-up edges
-Broad chip groove is suitable for smooth chip evacuation for medium machining applications



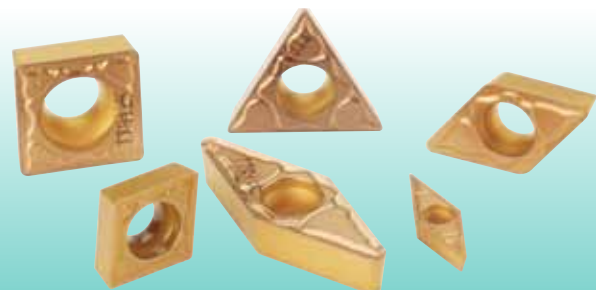
PC Chipbreaker *New*

New single sided 'PC' chipbreaker is suited to semi-finish and medium machining

- Low cutting forces credit to its positive rake angle
- Wide application range
- Suitable for a wide variety of materials
- For semi-finish to medium machining applications



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RA Chipbreaker *New*

For rough machining of medium and large sized components

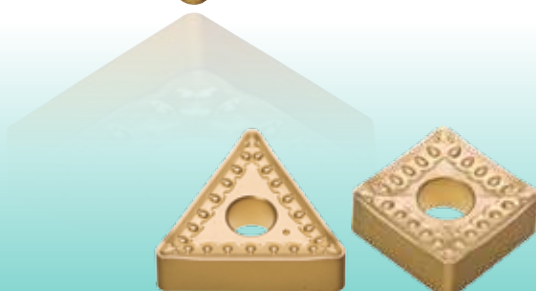
- Improved chip control at low feed rates and depths of cut
- Suitable for heavy & interrupted machining
- Broad chip control range
- Chip breaking system prevents adhesion



RX Chipbreaker *New*

For semi rough machining of large sized components

- Negative and positive cutting edge: improves stability and machinability
- Helical cutting edge: increases tool life by minimising cutting resistance
- Extensive application: Suitable for a broad range of workpieces





SA Chipbreaker **New**

Ground positive ISO inserts for high precision turning

- High precision is guaranteed with the peripherally ground geometry
- Low cutting forces due to the dynamically inclined sharp cutting edge with a wide groove geometry
- Excellent chip control at low feed rates and depths of cut, credit to an optimised corner chip breaker design
- Suitable for swiss sliding head turning centers with

its soft cutting and excellent surface finish

- Small corner radius size:

R0.1, 0.2 and 0.4mm



Back Clamping Holder **New**

Quick change holders for Swiss type inserts

- Quick insert changeover with simple lever clamp design
- Both front and side clamping is available
- Rigid and stable clamping force guaranteed with unique backward and downward two-directional clamping force
- No limitations: can be used with all Swiss-type turning machines

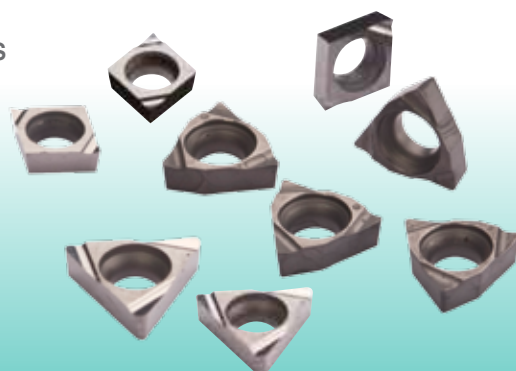


Boring bars and inserts for small component machining **New**

New range of inserts and boring bars suitable for the turning of small workpieces

- Micro size inserts (IC=3.97, 4.76mm)
- Excellent surface finish prevents micro chipping and prolongs tool life
- Available in both right and left hand types

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Whisker reinforced ceramic grade

TC430 *New*

For machining high strength and high temperature alloy materials

- SiC whisker reinforced ceramic grade
- Extremely hard with high fracture toughness
- Suitable for general turning and milling applications
- Possible to conduct high speed cutting on Ni-base superalloys (Inconel, Waspaloy, Rene, etc.)



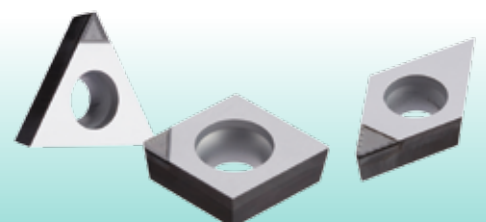
PCD Chipbreaker insert *New*

CB - geometricized PCD insert

- Serrated cutting edge ensures maximum chip control and low cutting resistance that performs remarkably well even at low depths of cut and low feed rates
- Unique cutting edge geometry guarantees excellent chipping resistance



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CBN Grades

New TB610, **New** TB670, **New** TB730

Excellent cutting performance for
hardened steel and cast iron



TB610

- Excellent oxidation resistance and chemical stability
- For continuous to light interrupted turning
- For machining hard steel, alloy steel, tool steel and case hardened steel

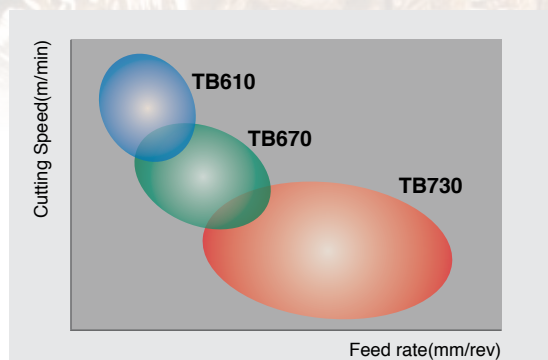
TB670

- High hardness and impact resistance
- For continuous to severe interrupted turning
- For alloy steel, tool steel, case hardened steel and chilled cast iron

TB730

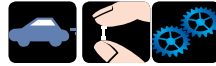
- High hardness and high fracture toughness
- Suitable for general turning and milling applications in cast iron
- For tungsten carbide rolls

Application Range

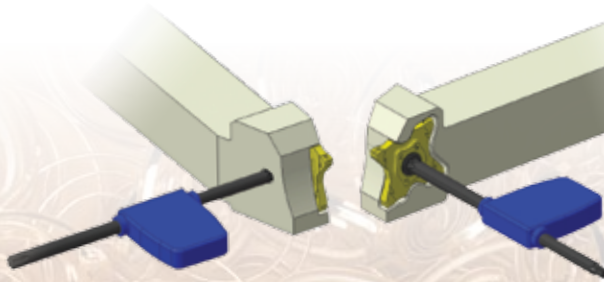


QUAD•RUSH ^{New}

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4 cutting edges with
chipbreaker for grooving,
parting and recessing



TOPMICRO ^{New}

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Internal turning, back turning, profiling,
grooving, chamfering and face machining
of small diameters

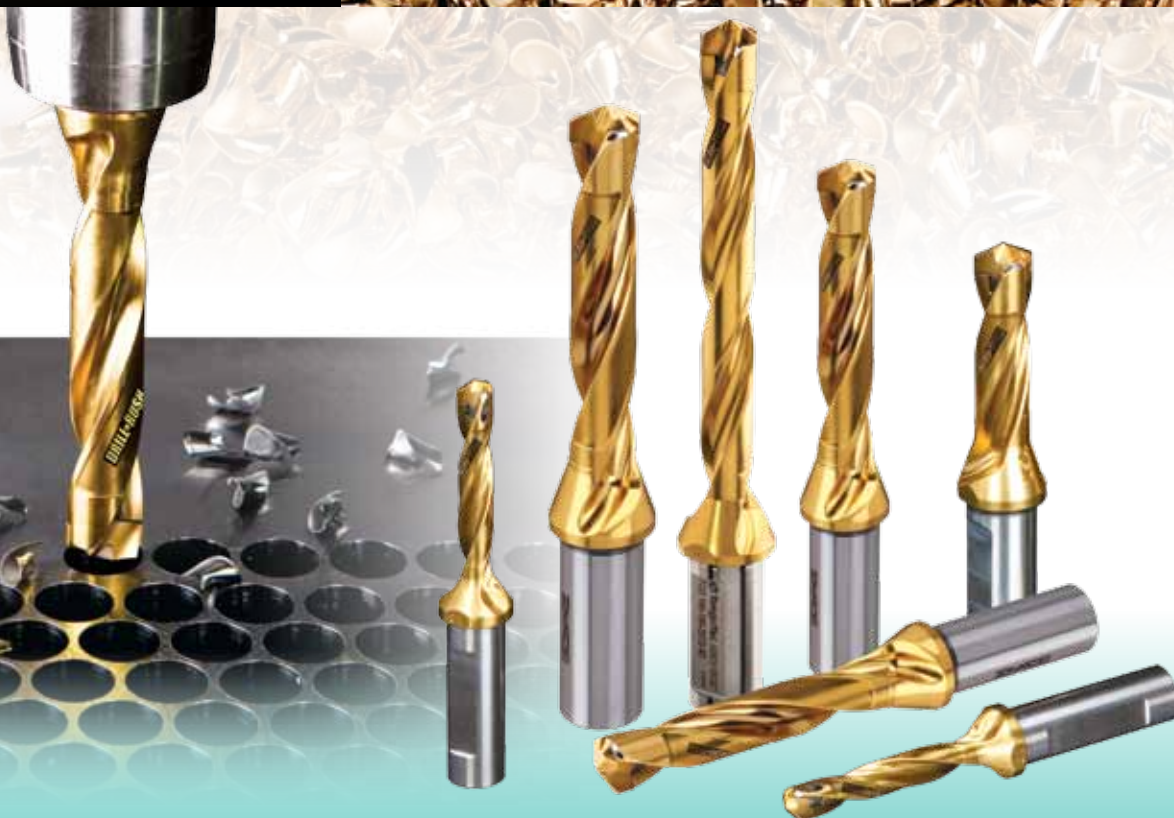
- Internal coolant through the body
- Internal machining from Dmin 0.6mm
- Best solution for internal turning, back turning, profiling, grooving, chamfering and face machining especially on small diameters





New head-changeable drill

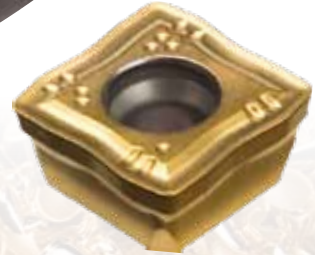
- Quick Change System: The innovative clamping mechanism with special key enables head indexing on the machine with ease
- Flexibility: A series of differently sized head diameters can be coupled with a drill body
- Twisted Coolant Channel: Credit to the twisted coolant structure the chip evacuation is improved
- Smooth Chip Flow: Optimised & polished chip gullet guarantees excellent chip evacuation
- Rigid Connection: Innovative head clamping system with rigid connection improves performance and increases the number of head indexes
- New Grade TT9080: New grade with multiple layer structure prolongs tool life





New generation of indexable drill

- Four cornered economical insert design
- The same insert is applicable for both internal and external pockets
- Improved machinability with optimally configured cutting edge
- Applicable to most materials including low carbon and mild steel
- Helix type coolant channels improve chip evacuation and precision when hole making
- Enhanced insert durability with new grade (TT9080)



T-DRILL ^{Expansion}

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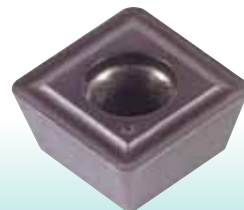


Large diameter 3.5xD

TaeguTec has now added an additional large diameter T-DRILL range to its standardised range to serve versatile market demands and accommodate large hole diameter drilling.

The existing large diameter T-DRILL has a standardised drill body that enables 2.5xD machining from 51mm through to 80mm diameter. The newly added T-DRILL can machine up to diameter 3.5xD.

Designed as a general cartridge type drill, end users can place a setting plate on peripheral cartridges, so that the one drill body can machine a series of different size hole diameters. In addition, the same inserts can be used in the inner or outer pocket. This in turn lowers the customers' stock level and costs.



TOP ^{DEEP} DRILL ^{New}

Deep hole drilling for conventional horizontal machining centres or lathes

New solution for deep hole drilling

- Direct mounting system improves user friendliness
- Improved cost saving is possible with the indexable inserts
- Innovative new design eliminates chip jamming
- The curved flute design improves chip evacuation
- New solution for drilling over 5XD

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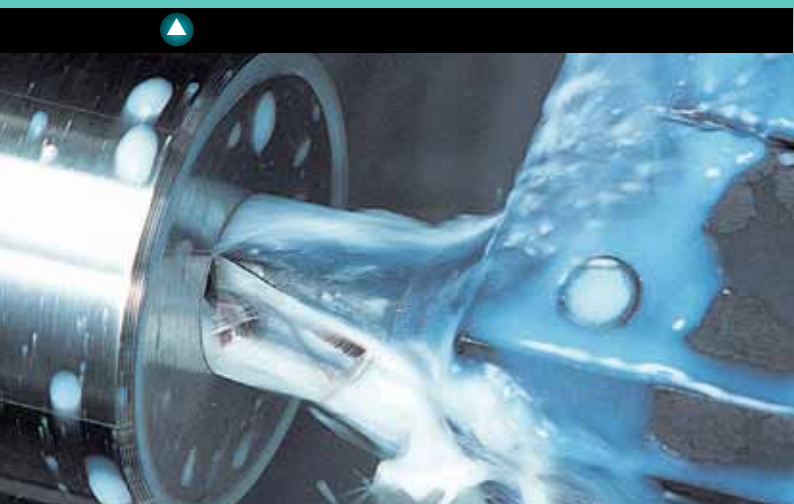




Grooving with the new standard TOPCAP holder

The multi-functional TOPCAP tool has now been upgraded to incorporate a grooving feature

- The multi-functional tool enables the same holder to be used with grooving and turning inserts
- New pocket design protects the opposite cutting edge
- Smooth chip evacuation with internal coolant system
- Cost saving – Can use two insert types with the same tool holder



T-GUN ^{New}

Exchangeable point gun drills

Newly evolved deep hole drilling range

- No setup time
- Chipformers available for all types of material
- Carbide grades are available coated or uncoated
- Drilling precision of IT7 to IT9 tolerance can be achieved
- Excellent straightness and concentricity
 - comparable to using brazed drills
- Maintains high hole precision center alignment
- Surface roughness of 0.4-1.6 Ra is easily obtained
- Minimum 15 times indexing of insert is possible

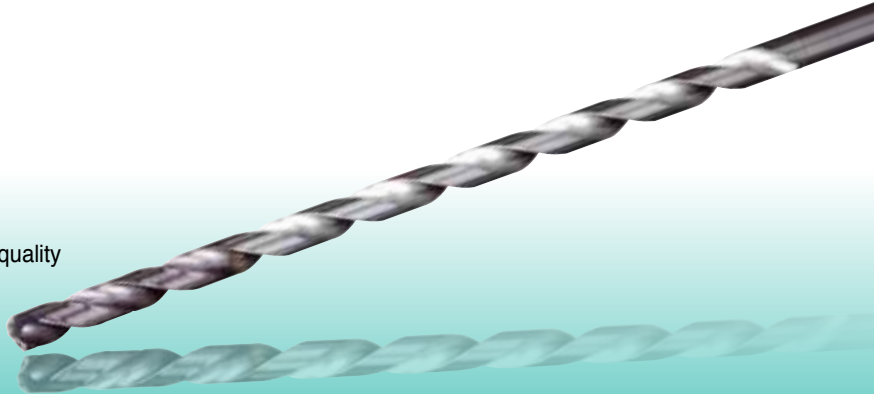




New M.Q.L drill line

10/15/20 X D

- Newly developed geometry provides high performance
- The strong cutting edge resists chipping and breakage
- The lapped wide design of the flute guarantees smooth chip evacuation
- Ultra fine substrate with TiAlN coating for a high level of wear-resistance and toughness
- Increased rigidity and low cutting forces provide high hole quality



TM-REAM Range

Diameter: Ø11.5mm - Ø32.0mm
Head type : Straight & Left-handed flute
Holder : 3xD, 5xD, 8xD



TM-REAM

Quick interchangeable multi edged reamer

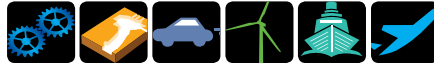
8xD Holder with 5B & 9B sizes

- High productivity – no setup time plus high feed & speed rates
- High accuracy - maximum runout 3µm
- Highly economical – one shank accommodates a wide range of diameters and types of cutting edge
- Simple mechanism – no possibility of losing any part of the clamping mechanism
- Long tool life - Internal coolant directed to the cutting edges
- Possibility of applying Minimal Quantity Lubrication (MQL) systems



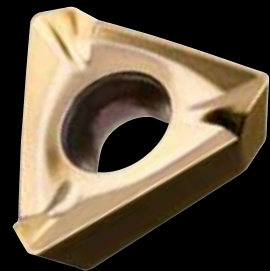
MILL•RUSH^{New}

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Super high positive insert with 3 cutting edges

- Thick & unique geometry for high strength cutting
- Wiper for superb surface finish quality
- Super high positive axial rake that generates low cutting forces
- Innovative cutting edge for effective chip evacuation





New

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APPLICATIONS



Double sided positive insert with 6 cutting edges

Total solution for shoulder milling with 90 degree,
6 corner double-sided positive inserts

- Thick & unique geometry for high strength cutting
- Wide wiper flat gives exceptional surface finishes
- Positive axial rake angle that generates low cutting forces and delivers smooth cutting
- Ground periphery inserts for high precision machining
- Double sided 6 corner inserts with helical geometry





ChaseMill 90° line - new improved APKT 09T3

- Thick insert has strengthened cutting edges to improve tool life
- High helix angle decreases the cutting load to achieve a stable and smooth cutting performance
- The new face milling cutter has internal coolant whilst the new end mill has coolant as an option
- All new milling cutters and inserts are compatible with the existing AXMT 09 products



45 degree line with 4 cutting edges

Chase2Mill AN16 line 45° entry angle

- Combination of high positive insert with 45° entry angle: extremely smooth and silent cutting action
- High helix 4 corner inserts
- Excellent surface finish with wide wiper flat
- Maximum 8.4mm depth of cut
- Fully ground periphery

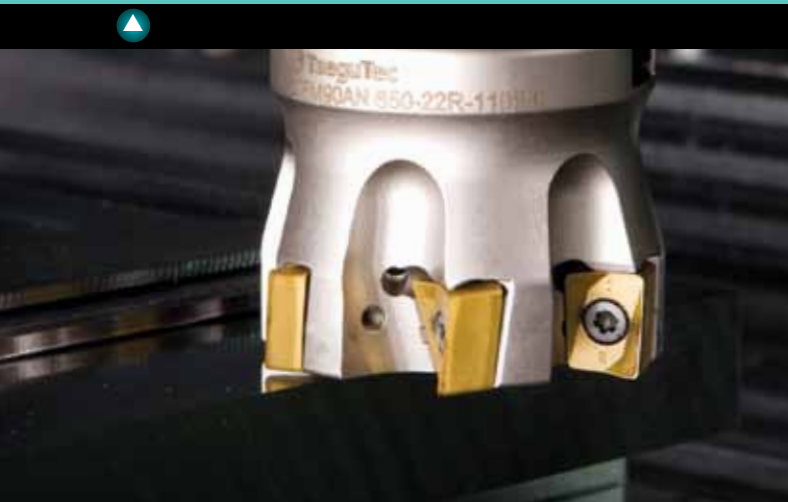




90 degree line with 4 cutting edges

Chase2Mill AN11 series

- 90 degree cutter with 4 corner indexable inserts
- High density cutter maximises productivity
- High positive cutting edges for smooth cutting action
- Thick insert design for stable and reliable performance
- 2 insert options
 - ANHX 11: Full ground edge - high precision type
 - ANMX 11: High edge security - economical choice
- Ground edge & top polished insert available for aluminum machining



Expansion of Chase2Mill AN16 line 90° entry angle

- Various insert types enable a wide range of applications
- Expanded Line: ML/MR & AL inserts have now been added to the current M geometry line
- ANMX 16 inserts have been designed to offer economical solutions
- The extended flute cutters and modular heads offer more comprehensive cutting options





High speed aluminum machining

- Exceptional productivity for aluminum and non-ferrous material machining
- Can be applied to rough and finish machining
- Various corner radii from R0.4mm to R5.0mm available
- Secure, stable and unique "V" bottomed insert design
- High stability with no movement during ramp machining



High feed cutters

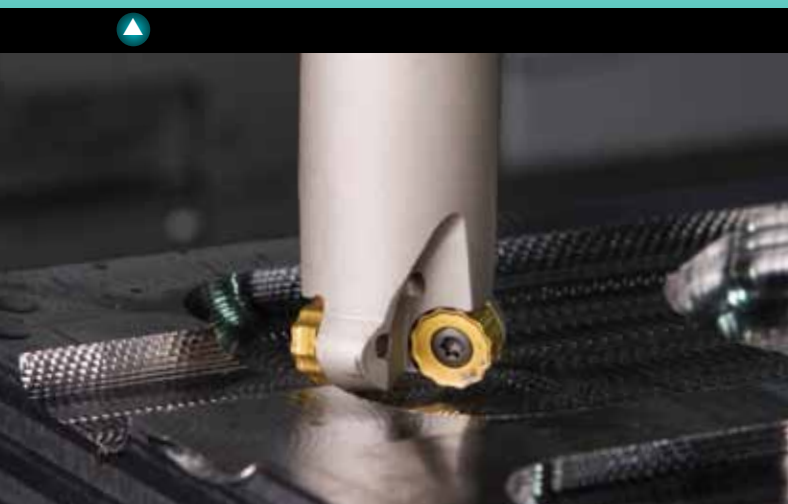
- Particularly suitable for high feed machining
- Low cutting forces
- 4 corner inserts for cost effective machining
- Excellent chip evacuation
- Through coolant (air) system
- Low chipping tendency
- Minimum Diameter 16mm





Economical double sided round inserts

- Unique double-sided round inserts available in shred & conventional type
- New insert and cutter pocket structure for strong & robust clamping (Anti-rotating system)
- When machining with a long overhang cutter, it is recommended that the shred type insert is used to reduce the cutting load



New improved ChaseMold-RYMX series

- Ideal for contour, copy and radius milling in mold & die and aerospace applications
- The thick insert and extremely strong screw system on the new ChaseMold line make it suitable for heavy or demanding applications
- Reliable machining even under difficult conditions
- Inserts designed with new geometry for optimal tool life





New cutter with 14 cutting edges

New milling solution for rough machining of cast iron and steel

- 45° entry angle facemill available with 14 corner economical double sided inserts
- Ideal solution for rough machining on cast iron and steel
- Dual usage insert for both cutter types; a screw type cutter for steel machining and a wedge type cutter for cast iron machining
- Efficient and smooth machining credit to its positive cutting edge geometry that lowers cutting loads during rough machining
- Ideal solution for automotive components and conventional rough machining



Finish mill combination type

- The combination of CBN and ceramic permits high-speed machining that improves productivity
- Ceramic inserts should be used with fixed pocket and the CBN inserts should be used with the adjustable pocket
- When applying the ceramic insert, please use a torque-adjustable wrench (torque less than 3N·M recommended)
- It is possible to regrind the CBN inserts for aluminum machining





Accurate profile machining

- High helix cutting edges guarantee smooth and stable cutting
- The FineBall demonstrates excellent run-out and precision due to its optimised design
- Internal coolant system promotes excellent chip evacuation and prolongs tool life
- Enhanced contact area between insert and cutter body improves clamping and rigidity
- A symmetric structure of insert and holder enables accurate clamping



TRIOBALL ^{New}

High feed rough ball

Triples feed rates!

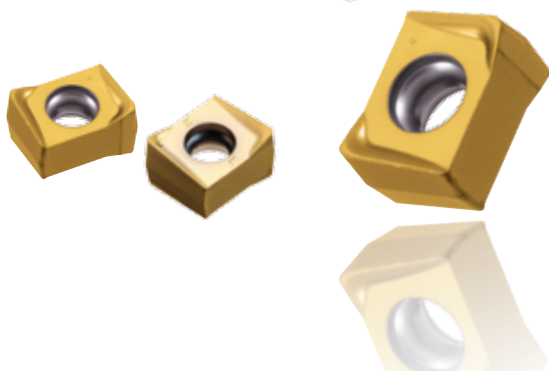
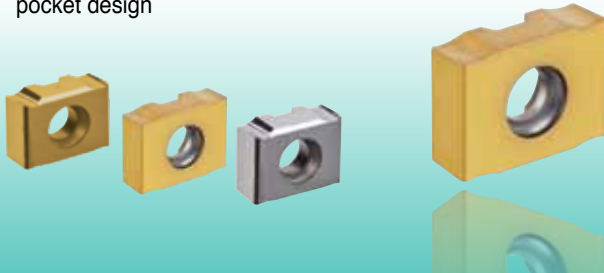
- Effective 3 flute design enables high feed machining to enhance productivity
- Unique double-sided insert with 2 cutting edges
- A highly stable cutting performance with thick cutting edges
- Excellent chip evacuation with a coolant hole





Slot Mill line with ZNHT insert

- Standard slot width of 3, 4, 5, 6, 7, 8, 9 & 10mm
- Smooth and light cutting from positive chip former
- Robust insert design with 4-corner cutting edges (2 right/2 left corners)
- Precision ground inserts for high accuracy
- Strong cutter body is provided by bridge shaped insert pocket design



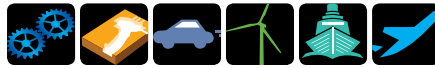
TOP^{New}SLOT

Slot mill line with ZNHU insert

Economical double sided insert

- Standard slot width 10-26mm (fixed and adjustable type)
- Double sided durable insert with high positive rake angle for smooth cutting action
- Economical 4-corner cutting edges (2 right/2 left corners)
- Simple, strong & stable adjustment mechanism with innovative design with fewer components



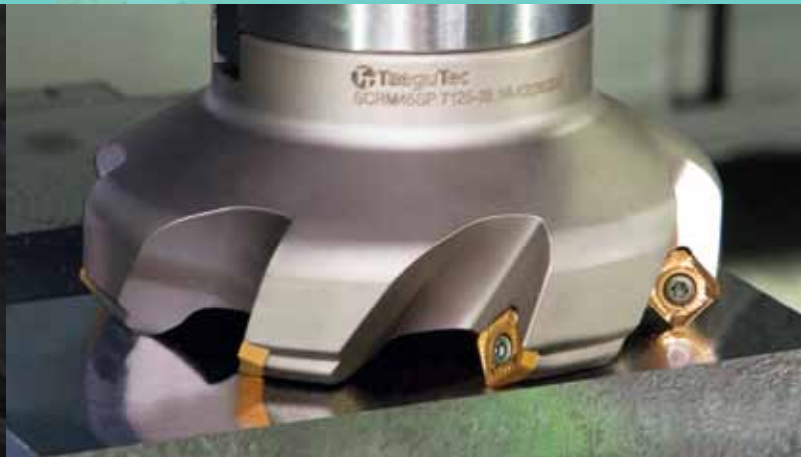
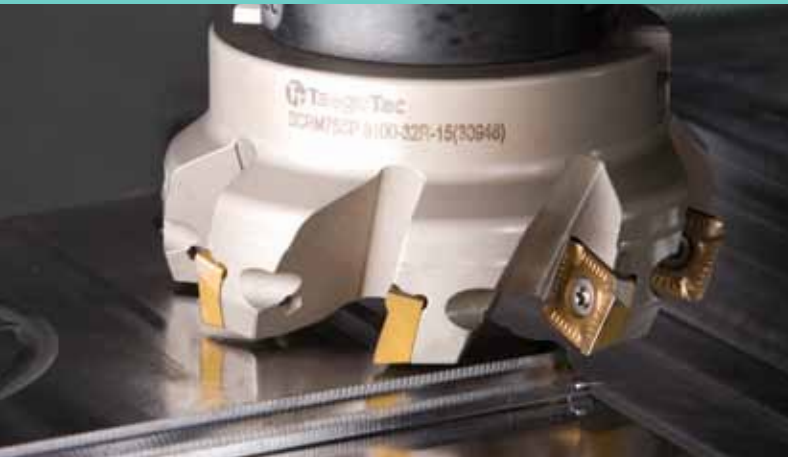


Total solution for face milling with 75° & 45° entering angle

75° SPKT 12° & 15° Line

45° SPKT 12° & 15° Line

- High rake angle decreases the cutting forces
- With an increased clearance angle and axial rake angle the cutter creates smooth machining
- Angled screw clamping offers tight insert mounting and high density pitch options
- The fine pitch cutter improves productivity and tool life
- Innovative new geometry provides excellent chip evacuation and superior surface finish
- Suitable for deep face & shoulder machining



75° SPKT 12 & 15 Line



45° SPKT 12 & 15 Line





For heavy machining

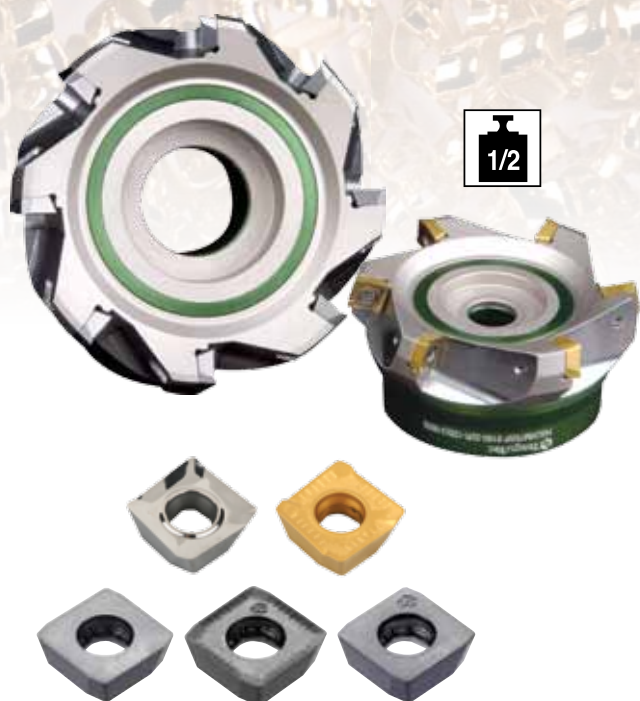
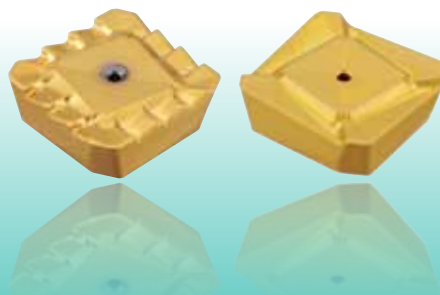
4 cutting edges with helical and serrated insert

Cutter

- New dovetail wedge design ensures stable and strong clamping
- Excellent chip control due to wide chip evacuation system
- Reinforced durability credit to thick carbide shim

Insert

- Large and thick insert design is suitable for heavy machining that enables depth of cut up to 18mm (SCKN 27)
- Helix cutting edge (HE type) reduces the cutting loads significantly
- Reduced noise and improved workpiece finishes credit to the serrated geometry that forms fine chips (HS type)



LSLIGHT^{New}

Light weight cutter

A new face cutter concept for general and aluminum machining (aluminum + steel body)

- Aluminum/steel manufactured body weighs 50% less than current all steel bodies
- Reduced weight improves handling and loading into the machine tool
- Stabilises machining and increases productivity when using general-purpose machines and low powered machines



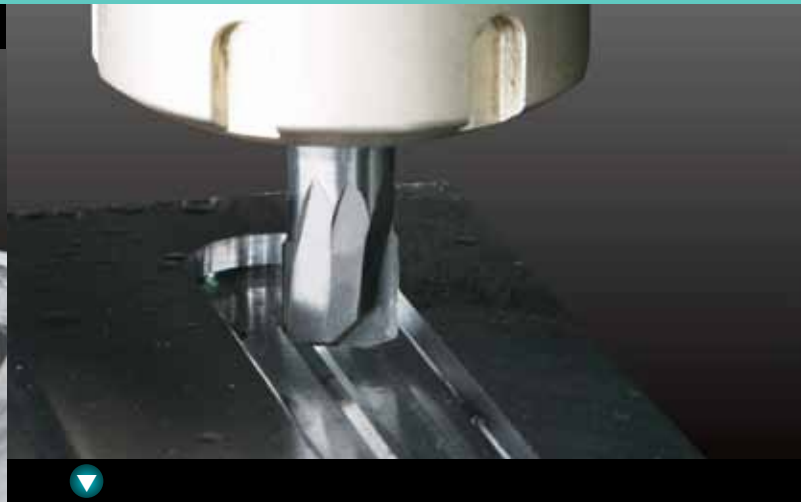
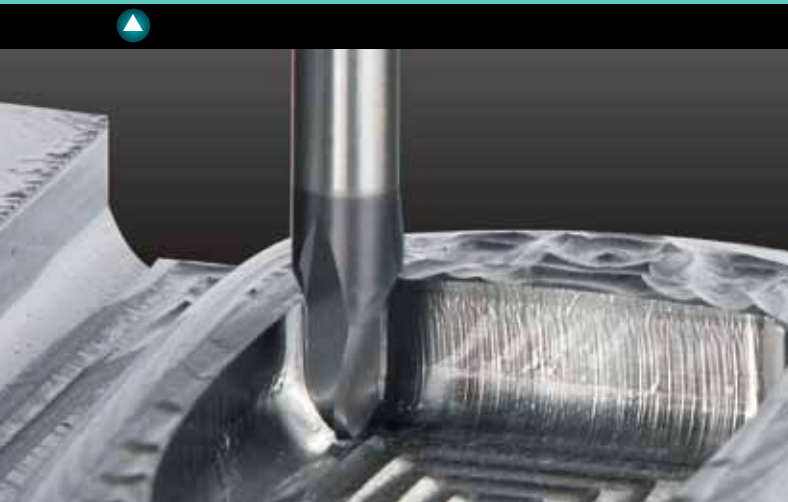
SOLIDBALL^{New}

INDUSTRIAL
APPLICATIONS



A brand new concept and the world's first pressed end mill

- Excellent rigidity that promotes improved surface finishes
- Adequate cutting edge
- Solidball's outstanding performance is due to TaeguTec's unique press manufacturing process
- The ideal solution for high speed machining on hardened materials as well as mold & die steels

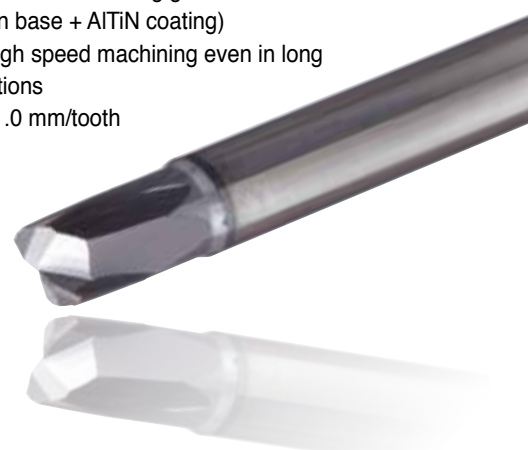


SOLIDFEED^{New}

New high feed solid carbide end mill

- Efficient and reduces cycle time with extremely high feed machining capability
- Lowers cutting forces with unique corner geometry
- Designed for rough machining applications including slotting, shouldering, pocketing and helical ramping
- Excellent wear resistance when machining general and hardened steel (submicron base + AlTiN coating)
- Cutter rigidity allows for high speed machining even in long overhang operation conditions
- Maximum feed per tooth 1.0 mm/tooth

INDUSTRIAL
APPLICATIONS



It Just Gets Better

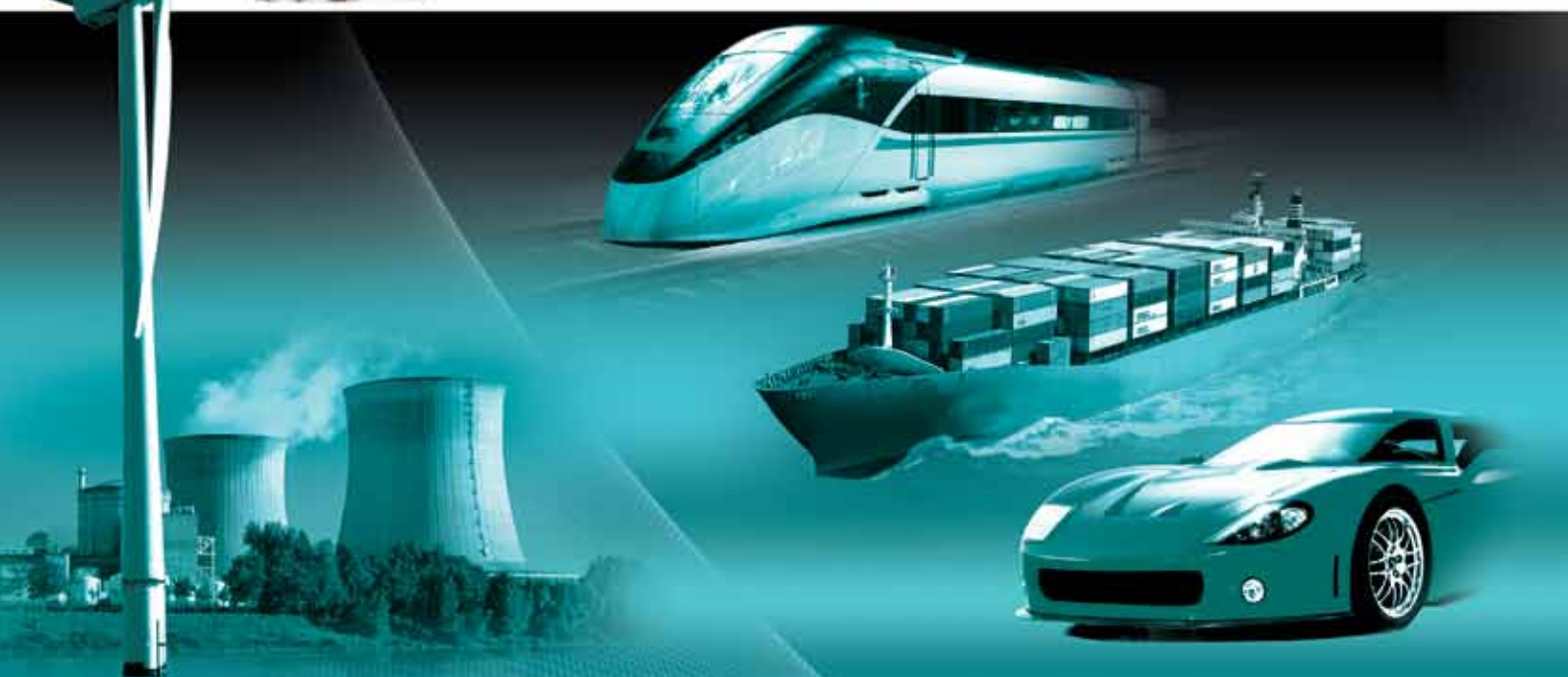


Industry solutions

TaeguTec: The first choice cutting tool supplier for all your industrial applications

TaeguTec has extensive experience from working in all industry sectors with all types of material. This enables TaeguTec to provide a tailored and diverse service from experienced Tooling & Engineering experts.

TaeguTec also produces state-of-the-art metal cutting tooling solutions to exceed the productivity, performance and cost reduction demands for each individual customer and every industry sector.



Quality Management System

Quality and TaeguTec are synonymous

On the 11th of December 2007 TaeguTec acquired the quality management system standard AS: 9100, the standard for manufacturing and servicing of aerospace components from DNV (DET NORSKE VERITAS).

AS: 9100 encompasses the demands of ISO: 9001 as well as the aerospace industry standard ISO: 2000. The quality management system requires a high degree of stability and reliability in the aerospace industry and TaeguTec meets the requirement of the standard with its high quality advanced technology production methods.



Quick Response Network

TaeguTec is represented by sales teams, application and project engineers globally. In each country where there is no TaeguTec outlet, the company is represented by a well developed distribution network.

Whenever you need to contact an engineer, the global network ensures a contact is always available.

The global network of subsidiaries and distributors provides impeccable service levels to ensure you, the customer receives a remarkable and expert level of service.



TaeguTec Global Supply Network

World Headquarters

TaeguTec Ltd.

304 Yonggye 4-ri, Gachang-myeon,
Dalseong-gun, Daegu 711-864, KOREA
Tel: +82-53-760-7640
Web: <http://www.taegutec.com>

Argentina

TaeguTec Argentina SA

11 de septiembre 4237- Piso 7
(C1429BJC) Ciudad Autónoma
Buenos Aires, Argentina
Tel: +54-11-4702-6222
E-mail: ventas@taegutec.com.ar

Australia

TaeguTec Australia Pty Ltd.

53/9 Hoyle Avenue Castle Hill P/C
NSW 2154, Sydney, Australia
Tel: +61-3-9545 1778
E-mail: sales@taegutec.com.au

Belarus Rep.

Twing-M

3/2 Klumova Str, Minsk, 220009,
Republic of Belarus
Tel: +375-17-506-3238
E-mail: info@twing.by

Belgium

USI-TOOLS S.P.R.L.

Parc Industriel Des Hauts
Sarts 1 Avenue, 145
4040 Herstal, Belgium
Tel: +32-42-480-481
+32-475-783-204
E-mail: usitools@skynet.be

Brazil

TaeguTec Brasil Ltd.

Rua Tito, 104-Lapa-Cep 05051-000
São Paulo, Brasil
Tel: +55-11-3868-6032
E-mail: vendas@taegubrasil.com.br

Chile

Cutting Tools Chile E.I.R.L.

Alcade Pedro Alarcón N° 765,
San Miguel, Santiago - Chile
Tel: +56-2-553 6944
+56-2-552 1181
E-mail: ventas@cuttingtools.cl

China

TaeguTec China

RM 1205, Huishang Office Building,
No.1286 of Minsheng RD,
Pudong New District, Shanghai, China
PC: 200135
Tel: +86-21-5106-1260
E-mail: mail@taegutec.com.cn

Croatia

Intehna Zagreb d.o.o.

Susedsko polje bb, HR-10090
Zagreb-Susedgrad, Croatia
Tel: +385-1-3436-919
E-mail: intehna-zagreb@zg.t-com.hr

Czech Rep.

TaeguTec ČR s.r.o.

Domažlická 180a, CZ-31800 Plzeň,
Czech Rep.
Tel: +420 373 720 999
E-mail: top@taegutec.cz

Denmark

TaeguTec Scandinavia A/S.

Omgade 8, DK-2100 Copenhagen,
Denmark
Tel: +45-7022-0103
E-mail: tts@taegutec.dk

Egypt

Alex Power Technology

63 Gesr El Suezst, Omar Ibn El Khattab
Division, Cairo, Egypt
Tel: +20-22-699-1513/4
E-mail: alex.power@menanet.net

Finland

Knorrng OY

Karvaamokuja 6
00 380 Helsinki
Tel: +0358 956 041
E-mail: knorrng@knorrng.fi

France

Ingersoll TaeguTec France S.A.R.L

21, rue Galilée F-77420
CHAMPS-sur-MARNE, France
Tel: +33 (0)1 64 68 45 36
E-mail: info@ingersoll-imc.fr

Germany

Ingersoll Werkzeuge GmbH

Kalteiche Ring 21-25, D-35708, Haiger,
Germany
Tel: +49 2773-742 0
E-mail: info@ingersoll-IMC.de

Greece

FG Technotools-G. & K.Fakitsas Co.

25th Martiou & Thrakis 15, 15235 Vrilissia,
Athens, Greece
Tel: +30-2-10-832-0752
E-mail: Giorgos@technotools.gr

Hungary

TaeguTec Hungary Kft.

2045 Törökbálint, Hosszúrét u. 1.
(VIV Center)
Tel: +36-23-512-142
E-mail: info@taegutec.hu
Web: <http://www.taegutec.hu>

India

TaeguTec India P Ltd.

Plot Nos.119 & 120, Bommasandra
Industrial Area, Phase 4, Bangalore
560 099, India
Tel: +91-80-2783-9111
E-mail: shankar@taegutec-india.com

Indonesia

PT. TaeguTec Indonesia

Ruko Plaza Mentang, Blok B. No 23
Lippo Cikarang, Bekasi 17550, Indonesia
Tel: +62-21-8990 2209/10
E-mail: sales@taegutec.co.id

Ireland

Hardmetal Machine Tools Ireland Ltd.

Dargan House, Duncairn Terrace,
Bray Co. Wicklow, Ireland
Tel: +353-1-286-2466
E-mail: sales@hardmetal.ie

Italy

Ingersoll TaeguTec Italia S.R.L.

Via Montegrappa 78, 20020 Arese (MI), Italy
Tel: +39 02.99.76.67.00
E-mail: taegutec@taegutec.it

Japan

Ingersoll-TaeguTec Japan Ltd.

- Osaka / Head office
Senri Asahi Hankyu Bldg. 15F
1-5-3 Shinsenri-Higashimachi
Toyonaka-shi Osaka 560-0082, Japan
Tel: +81-6-6835-7731
E-mail: itj@ing-taeg.co.jp
Web: <http://www.ing-taeg.co.jp>

- Nagoya / Branch office

Tel: +81-52-745-2451

- Tokyo / Branch office

Tel: +81-3-5753-6281

Malaysia

TaeguTec Tooling Systems Malaysia Sdn. Bhd

No5, Jalan Sungai Kayu Ara32/39
Taman Berjaya, Seksyen 32
40460 Shah Alam Selangor Darul Ehsan,
Malaysia
Tel: +603-57402288
E-mail: info@taegutec.com.my

The Netherlands

T.C.E.

Kennedylaan 14, 5466 AA, Veghel,
The Netherlands
Tel: +31 (413) 38 83 10
E-mail: info@taegutec.nl
Website: <http://www.taegutec.nl>

New Zealand

TT Pacific

1/501 Mt. Wellington Highway
Sylvia Park, Auckland, New Zealand 1060
Tel: +64-9-573-1280
E-mail: sales@iscar.co.nz

Norway

Norwegian Tools AS

Osloveien 64
1534 Moss
Tel: +47 6924 0030
E-mail: post@09070.com

Pakistan

Dynamic Tooling Services

Office No.301, 3rd Floor,
Royal Center, Blue Are, Fazal-E-
Haque Road, Islamabad, Pakistan
Tel: +92-51-2806197
E-mail: info@dtsc.com.pk

Philippines

Colt Commercial

Suite 505-A Padilla de Los Reyes Bldg,
232 Juan Luna st. Binondo, Manila,
Philippines
Tel: +63-2-247-1489-92
E-mail: cyrus@colt.com.ph

Poland

TaeguTec Poland Sp. z o.o.

Ul. Koscielna 8
52-314 Wrocław, Poland
Tel: +48 71 785 40 85
E-mail: sales@taegutec.pl

Portugal

Hexatool, S.A.

Rua Casal Galego, No. 40.44
2430 Marinha Grande, Portugal
Tel: +351-244-550424/5
E-mail: hexatool@hexatool.com

Romania

TaeguTec Tools SRL

59 Dacia Blv., Corp Anexa, 1st floor,
District 1, Bucharest, Romania, 010407
Tel: +4021 210 3108
E-mail: marian.luca@taegutec.ro

Russia

TaeguTec Russia

123008, Russia, Moscow,
2nd Magistralnaya str, 8A, building 5
Tel: +7-495-662-57-07
E-mail: sales@taegutec.ru

Serbia

Intehna Beo d.o.o.

Autoput 22, 11080 Zemun, Serbia
Tel: +381-11-3149-092
E-mail: info@intehnabeo.rs

Singapore

TT Tooling Systems

BK502, #03-823, Jurong West Avenue 1,
Singapore 640502
Tel: +65-6-4254918
E-mail: kltan@sinotool.com.sg

Slovakia

TaeguTec Slovakia, s.r.o.

Bytčická 2/44 010 01 Žilina
Slovak Republic
Tel: +421 41 7000056
E-mail: handak@taegutec.sk

Slovenia

Intehna d.o.o.

Špruha 40, Si-1236, Trzin, Slovenia
Tel: +386-1-580-9260
E-mail: info@intehna.si

South Africa

TaeguTec South Africa (Pty) Ltd.

P.O. Box 3121, Springs, 1560
43 South Main Reef Road,
New Era Springs Gauteng, South Africa
Tel: +2711-362-1500
E-mail: chris@taegutec.co.za

Spain

TaeguTec Spain S.L

Miquel Servet, 35 P.I.Buflavent - 08243
Manresa (Barcelona), Spain
Tel: +34-93-878-7309
E-mail: info@taegutec.es

Sweden

TaeguTec Scandinavia A/S.

Åmbetsgatan 8
776 30 Hedemora
Tel: +46-70-3040806
E-mail: tts@taegutec.dk

Taiwan

Taiwan Full Dare Co., Ltd.

No. 176, Hwan-Pei Road,
Chungli City 32011, Taiwan R.O.C.
Tel: +886-3-422-9018
E-mail: george.chou@taegutec.com.tw

Whacking Industry Co., Ltd.

No. 56, Ming-Tai St., Ku-Shan District,
Kaohsiung 807, Taiwan R.O.C.
Tel: +886-7-552-0528, +886-6-203-2997
E-mail: whacking.tainan@msa.hinet.net

Thailand

TaeguTec(Thailand) Co.,Ltd.

6/177 M.7 Srinakarin Rd.,
T.Bangmuang, A.Muangsamutprakarn,
Samutprakarn 10270, Thailand
Tel: +662-759-9300, 662-759-9172
E-mail: info@taegutecthai.co.th

Turkey

TaeguTec Turkey

Keyap Çarşı Sit. F2 Blok No:
101/A Y.Dudullu
34775 Ümraniye İstanbul, Türkiye
Tel: +90-216-313-40-10
E-mail: info@taegutec.com.tr

Ukraine

TaeguTec Ukraine

40-b Pushkin prospect Dnepropetrovsk
Ukraine, 49006
Tel: +38-056-790-70-99
E-mail: td@taegutec.com.ua

United Arab Emirates

A.F.Husain

Al Ghurair W/H Shed No. 60
Al Quoz Industrial Area
P.O. Box: 4007 Dubai, UAE
Tel: +971-4-3400034
E-mail: info@afh-tools.com

United Kingdom

TaeguTec UK Ltd.

Waterside, Grange Park, Wetherby,
Leeds, LS22 5NB, United Kingdom
Tel: +44-1937-589-828
E-mail: info@taegutec.co.uk

U.S.A

Ingersoll Cutting Tools

845 S Lyford Road Rockford,
IL 61108-2749, U.S.A.
Tel: +1-815-387-6600
E-mail: info@ingersoll-imc.com

Vietnam

BORAMTEK VIETNAM CO., LTD

No. 4-17A Street,
Bien Hoa Industrial Zone 2,
Dong Nai, Vietnam
Tel: +84-913-914-731
E-mail: yslee@boramtek.com



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